



TECHNICAL SPECIFICATION
RECONDITIONED TIGHT-HEAD STEEL DRUM

Volume	Body		Ends		Weight	UN Approval
	Thickness	Tolerance	Thickness	Tolerance		
216.5 Lt.	0.80 mm.	± 0.06 mm.	0.90 mm.	0.08 mm.	15.2 Kg.	--
216.5 Lt.	0.80 mm.	± 0.06 mm.	1.00 mm.	0.08 mm.	15.7 Kg.	1A1/X1.5/250
216.5 Lt.	0.90 mm.	± 0.07 mm.	0.90 mm.	0.08 mm.	16.5 Kg.	--
216.5 Lt.	0.90 mm.	± 0.07 mm.	1.00 mm.	0.08 mm.	17.0 Kg.	1A1/X1.5/250
216.5 Lt.	1.00 mm.	± 0.07 mm.	1.00 mm.	0.08 mm.	18.3 Kg.	1A1/X1.5/250
216.5 Lt.	1.00 mm.	± 0.07 mm.	1.20 mm.	0.08 mm.	19.4 Kg.	--
216.5 Lt.	1.20 mm.	± 0.08 mm.	1.20 mm.	0.08 mm.	21.9 Kg.	--

Material and Production Specifications:

The empty drums classified according to the filling material, following the draining, external washing and seam correction processes, are internally cleaned by appropriate internal washing system and checked. The existing labels are removed and the existing paint is completely removed by shot-blasting. The drums are painted with oven-drying enamel and cured in oven.

Closures : 2" and ¾" closures and cap-seals. (EN 12928). The existing closures are reused if available, non-conforming closures are replaced, the washers of the existing closures are fully replaced.

External Paint : Exterior of the drum is finished with oven-drying enamel as per customer preference.
Dry film thickness for body : 18 microns min.
Dry film thickness for ends : 25 microns min.
Gloss for paint : 60 Gloss min. (with 60° Glossmeter)

Marking : Production date and manufacturer name are coded on the lower side of the body with ink-jet system. Any other coding can be made with silk-screening system on the body or top-end of the drum.

Tests : All in process and final product tests are undertaken according to ISO 9001:2000 Quality Management System and test results are informed to the customer by Quality Reports. All the drums are 100% leak tested.

İZVAR AMBALAJ SANAYİ VE TİCARET A.Ş.

Merkez : Acarlar İş Merkezi F-Blok K3 No10 Kavacık 34805 Beykoz İstanbul
Tel: ++ 90 216 6802080 Faks: ++ 90 216 6802090
Fabrika : Pelitli, 41490, Gebze Kocaeli
Tel: ++ 90 262 7510220 Faks: ++ 90 262 7510221

www.izvar.com





TECHNICAL SPECIFICATION
RECONDITIONED OPEN-TOP STEEL DRUM

Volume	Body		Ends		Weight	UN Approval
	Thickness	Tolerance	Thickness	Tolerance		
213 Lt.	0.80 mm.	± 0.06 mm.	0.90 mm.	0.08 mm.	15.7 Kg.	--
213 Lt.	0.80 mm.	± 0.06 mm.	1.00 mm.	0.08 mm.	16.2 Kg.	1A2/X/300/S
213 Lt.	0.90 mm.	± 0.07 mm.	0.90 mm.	0.08 mm.	17.0 Kg.	--
213 Lt.	0.90 mm.	± 0.07 mm.	1.00 mm.	0.08 mm.	17.5 Kg.	--
213 Lt.	1.00 mm.	± 0.07 mm.	1.00 mm.	0.08 mm.	18.8 Kg.	1A2/X/300/S
213 Lt.	1.00 mm.	± 0.07 mm.	1.20 mm.	0.08 mm.	19.9 Kg.	--
213 Lt.	1.20 mm.	± 0.08 mm.	1.20 mm.	0.08 mm.	22.5 Kg.	--

Material and Production Specifications:

The empty drums classified according to the filling material, following the draining, external washing and seam correction processes, are internally cleaned by appropriate internal washing system and checked. The existing labels are removed and the existing paint is completely removed by shot-blasting. The drums are painted with oven-drying enamel and cured in oven.

Cover and Ring : Manufactured of Cold Rolled Steel, sealable, electro-galvanized closing ring with lever. (Closing ring with nut and bolts may be as optional) The existing cover and ring are reused if available, non-conforming cover and ring are replaced, the washers of the existing covers are fully replaced.

External Paint : Exterior of the drum is finished with oven-drying enamel as per customer preference.
Dry film thickness for body : 18 microns min.
Dry film thickness for ends : 25 microns min.
Gloss for paint : 60 Gloss min. (with 60° Glossmeter)

Marking : Production date and manufacturer name are coded on the lower side of the body with ink-jet system. Any other coding can be made with silk-screening system on the body or top-end of the drum.

Tests : All in process and final product tests are undertaken according to ISO 9001:2000 Quality Management System and test results are informed to the customer by Quality Reports. All the drums are 100% leak tested.

İZVAR AMBALAJ SANAYİ VE TİCARET A.Ş.

Merkez : Acarlar İş Merkezi F-Blok K3 No10 Kavacık 34805 Beykoz İstanbul
Tel: ++ 90 216 6802080 Faks: ++ 90 216 6802090
Fabrika : Pelitli, 41490, Gebze Kocaeli
Tel: ++ 90 262 7510220 Faks: ++ 90 262 7510221

www.izvar.com

